

For connecting different sizes and types of pipe

## Style 62 Reducing/Transition Couplings

Dresser Style 62 Reducing Couplings are ideal for (1) when making actual reductions in pipe size; (2) when changing the class of pipe; and (3) when joining steel and cast iron pipe. They can be supplied for connections between any two kinds or sizes of pipe.

Type I Reducing Couplings are for reductions where the differences in pipe diameters is small, as from standard cast iron to steel of the same nominal size. Standard Style 38 parts are used except
 the middle ring is swaged on one end.
Type II Reducing Couplings are for larger and special reductions outside the range of Type I. They are made from Style 38 parts with anchor rings welded to the middle ring. Two sets of bolts are supplied.

## Materials of Construction

Followers: AISI C1012 or ASME SA36
Middle Ring: ASTM A513, ASTM A635 or ASME SA675 GR60
Bolts: AWWA C 111/ANSI A21.11
Gaskets: Grade 27 BUNA S
Coating: Fusion-Bonded Epoxy

NOTE: Style 39-62 Insulating-Reducing couplings are also available for joining pipes of different O.D.'s and dissimilar metals such as cast-iron $x$ steel connections.

## Transition Couplings Available...For joining pipe of different diameters



Dresser Transition Couplings permits you to connect two different kinds of pipe or sizes of pipe. You simply select the correct coupling for the different pipe diameters being joined. The drawings at left illustrate how gaskets of different cross-sections adjust the coupling to suit your requirements. Further adjustment is accomplished with reducing middle-ring couplings. Please consult factory for size specifications for your particular requirements.

## SIZES \& SPECIFICATIONS: See Style 62 Size Specifcation Charts on Next Page

## Style 62 Reducing Couplings

Type 1 Sizes and Specifications for Steel and Cast Iron Pipe

| Nominal <br> Size <br> Inches | Outside <br> Diameter <br> Cast-Iron <br> (Inches) | Outside <br> Diameter <br> Steel <br> (Inches) | Middle Ring <br> Thickness <br> \& Length | Bolts ${ }^{1}$ <br> No./Diam. <br> \& Length | Diam. <br> (H) | Length <br> (L) | Approx. <br> Shipping <br> Weight <br> (Lbs.) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{3}$ | $3.74-4.02$ | 3.500 | $.188 \times 5$ | $4-5 / 8 \times 8-1 / 4$ | $7-3 / 4$ | $9-1 / 2$ | 16 |
| $\mathbf{4}$ | $4.74-5.06$ | 4.000 | $.229 \times 7$ | $4-5 / 8 \times 10-3 / 4$ | 9 | $11-7 / 8$ | 23 |
| $\mathbf{4}$ | $4.74-5.06$ | 4.500 | $.229 \times 7$ | $4-5 / 8 \times 10-3 / 4$ | 9 | $11-7 / 8$ | 25 |
| $\mathbf{6}$ | $6.84-7.16$ | 6.000 | $1 / 4 \times 7$ | $6-5 / 8 \times 10-3 / 4$ | $11-3 / 4$ | $11-7 / 8$ | 27 |
| $\mathbf{6}$ | $6.84-7.16$ | 6.625 | $1 / 4 \times 7$ | $6-5 / 8 \times 10-3 / 4$ | $11-3 / 4$ | $11-7 / 8$ | 27 |
| $\mathbf{8}$ | $8.99-9.36$ | 8.000 | $1 / 4 \times 7$ | $6-5 / 8 \times 10-3 / 4$ | $13-1 / 4$ | $11-7 / 8$ | 34 |
| $\mathbf{8}$ | $8.99-9.36$ | 8.625 | $1 / 4 \times 7$ | $6-5 / 8 \times 10-3 / 4$ | $13-1 / 4$ | $11-7 / 8$ | 36 |
| $\mathbf{1 0}$ | $11.04-11.46$ | 10.750 | $3 / 8 \times 7$ | $8-5 / 8 \times 10-3 / 4$ | $15-9 / 16$ | $11-7 / 8$ | 58 |
| $\mathbf{1 2}$ | $13.14-13.56$ | 12.750 | $3 / 8 \times 7$ | $8-5 / 8 \times 10-3 / 4$ | $17-3 / 4$ | $11-7 / 8$ | 83 |
| $\mathbf{1 4}$ | 15.300 | 14.000 | $3 / 8 \times 7$ | $8-5 / 8 \times 10-3 / 4$ | $19-5 / 16$ | $11-7 / 8$ | 85 |
| $\mathbf{1 6}$ | 17.400 | 16.000 | $3 / 8 \times 7$ | $10-5 / 8 \times 10-3 / 4$ | $21-3 / 8$ | $11-7 / 8$ | 89 |
| $\mathbf{1 6}$ | 17.800 | 16.000 | $3 / 8 \times 7$ | $10-5 / 8 \times 10-3 / 4$ | $22-13 / 16$ | $11-7 / 8$ | 103 |
| $\mathbf{1 8}$ | 19.500 | 18.000 | $3 / 8 \times 7$ | $10-5 / 8 \times 10-3 / 4$ | $23-1 / 2$ | $11-7 / 8$ | 117 |
| $\mathbf{2 0}$ | 21.600 | 20.000 | $3 / 8 \times 7$ | $12-5 / 8 \times 10-3 / 4$ | $25-5 / 8$ | $11-7 / 8$ | 127 |
| $\mathbf{2 0}$ | 22.060 | 20.000 | $3 / 8 \times 7$ | $12-5 / 8 \times 10-3 / 4$ | $27-1 / 16$ | $11-7 / 8$ | 131 |
| $\mathbf{2 4}$ | 25.800 | 24.000 | $3 / 8 \times 7$ | $14-5 / 8 \times 10-3 / 4$ | $29-13 / 16$ | $11-7 / 8$ | 162 |
| $\mathbf{2 4}$ | 26.320 | 24.000 | $3 / 8 \times 7$ | $14-5 / 8 \times 10-3 / 4$ | $31-5 / 16$ | $11-7 / 8$ | 168 |

1- Bolts - Furnished E-coated steel as standard.
Gasket - Information appears on Inside Back Cover

## Transition Couplings - Sizes and Specifications for Steel and CIP

|  | Outside Diameter Range (Inches) | Middle Ring Thickness \& Length | Bolts ${ }^{1}$ <br> No./Diam. <br> \& Length | Overall Dimensions |  | Approx. Shipping Weight (Lbs.) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size Inches |  |  |  | Diam <br> (H) | Length (L) |  |
| 4 | 4.74-5.06 x 4.46-4.54 | . $229 \times 5$ | $4-5 / 8 \times 10-3 / 4$ | 9 | 11-7/8 | 16 |
|  | 5.06-5.42 $\times 4.46-4.54$ | . $229 \times 5$ | $4-5 / 8 \times 10-3 / 4$ | 9 | 11-7/8 | 16 |
| 6 | $6.84-7.16 \times 6.84-7.16$ | $1 / 4 \times 5$ | $6-5 / 8 \times 10-3 / 4$ | 11-3/4 | 11-7/8 | 21 |
|  | 7.15-7.45 x $7.15-7.45$ | $1 / 4 \times 5$ | $6-5 / 8 \times 10-3 / 4$ | 11-3/4 | 11-7/8 | 21 |
|  | 7.15-7.45 x 6.84-7.16 | $1 / 4 \times 5$ | $6-5 / 8 \times 10-3 / 4$ | 13-1/4 | 11-7/8 | 21 |
|  | $6.84-7.16 \times 6.61-6.69$ | $1 / 4 \times 5$ | $6-5 / 8 \times 10-3 / 4$ | 13-1/4 | 11-7/8 | 21 |
|  | 7.15-7.45 $\times 6.61-6.69$ | $1 / 4 \times 5$ | $8-5 / 8 \times 10-3 / 4$ | 15-9/16 | 11-7/8 | 21 |
| 8 | 8.99-9.22 $\times 8.99-9.22$ | $3 / 8 \times 5$ | $8-5 / 8 \times 10-3 / 4$ | 17-3/4 | 11-7/8 | 29 |
|  | $9.24-9.52 \times 9.24-9.52$ | $3 / 8 \times 5$ | $8-5 / 8 \times 10-3 / 4$ | 19-5/16 | 11-7/8 | 29 |
|  | 9.45-9.70 $\times 9.45-9.70$ | $3 / 8 \times 5$ | $10-5 / 8 \times 10-3 / 4$ | 21-3/8 | 11-7/8 | 29 |
|  | 9.24-9.52 $\times 8.99-9.22$ | $3 / 8 \times 5$ | $10-5 / 8 \times 10-3 / 4$ | 22-13/16 | 11-7/8 | 29 |
|  | 9.45-9.70 $\times 8.99-9.22$ | $3 / 8 \times 5$ | $10-5 / 8 \times 10-3 / 4$ | 23-1/2 | 11-7/8 | 29 |
|  | 9.45-9.70 $\times 9.24-9.52$ | $3 / 8 \times 5$ | $12-5 / 8 \times 10-3 / 4$ | 25-5/8 | 11-7/8 | 29 |
|  | $8.99-9.22 \times 8.61-8.69$ | $3 / 8 \times 5$ | $12-5 / 8 \times 10-3 / 4$ | 27-1/16 | 11-7/8 | 30 |
|  | 9.24-9.52 $\times 8.61-8.69$ | $3 / 8 \times 5$ | $14-5 / 8 \times 10-3 / 4$ | 29-13/16 | 11-7/8 | 30 |
|  | 9.24-9.70 $\times 8.61-8.69$ | $3 / 8 \times 5$ | $14-5 / 8 \times 10-3 / 4$ | 31-5/16 | 11-7/8 | 30 |
| 10 | $11.34-11.73 \times 11.04-11.46$ | $3 / 8 \times 5$ | $14-5 / 8 \times 10-3 / 4$ | 31-5/16 | 11-7/8 | 32 |
|  | $11.34-11.73 \times 11.34-11.73$ | $3 / 8 \times 5$ | $14-5 / 8 \times 10-3 / 4$ | 31-5/16 | 11-7/8 | 32 |
|  | $11.87-12.24 \times 11.04-11.46$ | $3 / 8 \times 7$ | $14-5 / 8 \times 10-3 / 4$ | 31-5/16 | 11-7/8 | 50 |
|  | $11.87-12.24 \times 10.73-10.81$ | $3 / 8 \times 7$ | $14-5 / 8 \times 10-3 / 4$ | 31-5/16 | 11-7/8 | 50 |
| 12 | $14.13-14.51 \times 12.72-12.84$ | $3 / 8 \times 7$ | $14-5 / 8 \times 10-3 / 4$ | 31-5/16 | 11-7/8 | 58 |
|  | 14.13-14.51 $\times 13.14-13.56$ | $3 / 8 \times 7$ | $14-5 / 8 \times 10-3 / 4$ | 31-5/16 | 11-7/8 | 58 |

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